

# TR4085plus® Premium Resin-Enhanced Wax

## Product Description

The industry's leading wax product since its introduction to the market in November 2000, TR4085plus® features our SmoothCoat® backcoat with a 4 Million Linear Inch Guarantee. This unique ink formulation dissipates static and is versatile enough to print on a wide variety of label stocks. No other wax product beats TR4085plus® when it comes to Edge Definition™ for crisp, rotated bar codes and dark, durable images.

## Recommended Applications



FLEXIBLE  
PACKAGING



GENERAL



INVENTORY



LOGISTICS



PARTS  
PACKAGING



PHARMACEUTICAL



PRODUCT ID



RETAIL



RFID



SHELF



SHIPPING



SIGNAGE

## Recommended Substrates

Coated/uncoated paper & tag stocks, synthetic paper, polyethylene, polypropylene, polyolefin, Kimdura®, Valeron®, Polyart®, gloss paper, flood-coated paper, UV varnished labels

## Performance Characteristics

- Halogen-Free
- Prints on a wide variety of substrates from uncoated papers to mid-range synthetic films
- Prints at high speeds (12 IPS) delivering crisp, rotated bar codes
- Dissipates static
- Enhanced smudge and scratch resistance
- Superior print quality on flood-coated labels
- Unbeatable Edge Definition™ for dark, dense images and improved scan rates

*The information on this data sheet was obtained in DNP IMS America laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.*

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**Made in the USA  
> 60% U.S. content**



## Thermal Transfer Ribbon Technical Data Sheet

### TR4085plus® Premium Resin-Enhanced Wax

#### Ribbon Properties

Ink	Wax (resin-enhanced)	
Color	Black	Visual
Total Thickness	$8.0 \pm 0.5\mu$	Micrometer
Base Film Thickness	$4.8 \pm 0.3\mu$	Micrometer
Ink Thickness	$3.2 \pm 0.2\mu$	Micrometer
Ink Melting Point	75°C (167°F)	Differential Scanning Calorimeter

#### Durability of Printed Image

Label Stock: Coated Paper      Print Speed: 6 IPS

Print Density	> 1.80	Densitometer
Smudge Resistance	A*	Colorfastness Tester - 50 Cycles @ 500 Grams with Cotton Cloth
Scratch Resistance	A*	Colorfastness Tester - 20 Cycles @ 200 Grams with Stainless Steel Pointed Tip

\*American National Standard Institute (ANSI) Grade Levels A, B, C, D, and F, where A is excellent, B is above average, C is average, D is below average, and F is poor.

#### Conversion Chart

Millimeters (mm) to Inches = $\text{mm} \div 25.4$	Inches to Millimeters (mm) = $\text{Inches} \div 0.03937$
Meters (m) to Feet (ft) = $\text{m} \div 0.3048$	Feet (ft) to Meters (m) = $\text{Feet} \div 3.2808$
C° to F° = $(1.8 \times \text{C}^\circ) + 32 = \text{F}^\circ$	F° to C° = $(\text{F}^\circ \div 1.8) - 17.77$
Thousand square inches (MSI) to m² = $\text{MSI} \times 0.645$	MSI = $\text{m}^2 \div 0.645$

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